



Dart Hawkesbury
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Tel (613) 632-5200

D350-578-011
Job Sheet 167187



Part No: D350-578-011

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/26/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Airbus Helicopters Chile SpA (CEUR013)

Jose Arrieta 7808 La Reina SG Santiago, Chile ph:011 56 2 413 43 00

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/27/17	0.00	0.00	Start up container		
160	Packaging	1 pcs		10/27/17	0.00	0.00	Packaging1		
170	QC	1 pcs		10/27/17	0.00	0.00	QC4		
175	DC	1 pcs		10/27/17	0.00	0.00	DC		
180	Packaging	1 pcs		10/27/17	0.00	0.00	Packaging3		
190	QC21-FG	1 Ea		10/27/17	0.00	0.00	QC21		

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-011

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-16A 5002564	12	125	0	0
	D2432 5002444	2	5	0	0
	D2529 5002446	12	318	0	0
	D3601-1 5002529	12	68	0	0
	D4011-1 5002590	6	37	0	0
	D4012-1 5002595	6	426	0	0
	MS21042L4 5002448	12	967	0	0
	NAS1149D0463J 5002449	24	1,985	0	0

Part Specifications

Specifications could not be found.

Plex 10/26/17 8:51 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

Date : _____	 S002625 AS350/AS355 Bearpaws PART NO: D350-578-011 Revision: Operation: Start up Operation Quantity: 1 Change No:	 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	MRB (QSI042) Approval
Description \		Completed By	
		Lead hand / Supervisor Approval Verification	
		QC / QA Coordinator Approval	

Root Cause		Mfg Date: 10/26/17		Job No: 167187		Surge m	
Environment ☐	No Re-verfici ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Positioned Wrong ☐	Outside Dimensions ☐	Over/Under tolerance ☐
Design ☐	Operator ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Incorrect ☐	Part Lost/Missing ☐	Part Moved ☐
Doc/Data ☐	Offset/Setup ☐	Crushing ☐	Countersink ☐	Off-set ☐	Part Lost/Missing ☐	Part Moved ☐	Drawing ☐
Equip/Tooling ☐	Supplier ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Part Lost/Missing ☐	Part Moved ☐	Finish ☐
Handling/Pre ☐	Training ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Part Lost/Missing ☐	Part Moved ☐	Misread ☐
Material ☐	Use for Testing ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Part Lost/Missing ☐	Part Moved ☐	Turning Sequence ☐
Internal Transport ☐	Poor Information ☐						
Tribal Knowledge ☐	Rushing ☐						
LOA ☐	Product Improvement ☐						
Substation ☐	Process Improvement ☐						
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER :					